



## **REPLACEMENT CURVE PARTS**

### **24" CENTERLINE RADIUS**

- **OILERS**
- **BEVEL RETURN BRACKETS**
- **BEVEL RETURN WEARSTRIPS**
- **ROLLED GUIDE RAIL**
- **WEARSTRIP INDIVIDUAL PIECE DIAGRAMS**

**NORTHEAST CONVEYORS, INC.**  
**REPLACEMENT WEARSTRIP FOR TABLE TOP CHAIN CURVES**  
**SPARE PARTS LIST**  
**EFFECTIVE DATE: 1-1-2010**

**CURVE ACCESSORIES**

NCI PART #	DESCRIPTION	UNIT	
00A28100	OILER ASSEMBLY - CONSISTS OF OILER, MOUNTING BRACKET, FITTINGS AND COPPER TUBING	EACH	
05A28105	PERMA 6 OILER	EACH	

NCI PART #	BEVEL RETURN BRACKETS	UNIT	
02B28230	DUAL 4 1/2" OR SINGLE 7 1/2" BEVEL RETURN BRACKET	EACH	
02B28240	SINGLE 4 1/2" OR DUAL 7 1/2" BEVEL RETURN BRACKET	EACH	
01B28248	TRIPLE 4 1/2" BEVEL RETURN BRACKET	EACH	
01B28249	QUAD 4 1/2" BEVEL RETURN BRACKET	EACH	
01B28250	TRIPLE 7 1/2" BEVEL RETURN BRACKET	EACH	
01B28251	QUAD 7 1/2" BEVEL RETURN BRACKET	EACH	
NCI PART #	BEVEL RETURN WEARSTRIPS - FOR 24" CENTERLINE RADIUS CURVES	UNIT	SET INCL
02B28458	SINGLE LANE 4 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28460	DUAL LANE 4 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28462	TRIPLE LANE 4 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28464	QUAD LANE 4 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28474	SINGLE LANE 7 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28476	DUAL LANE 7 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28478	TRIPLE LANE 7 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS
02B28480	QUAD LANE 7 1/2" BEVEL RETURN WEARSTRIP	SET	2-45°PCS

**FOR PRICING OF REPLACEMENT WEARSTRIP NOT SHOWN, PLEASE CONSULT FACTORY.**

**NOTE: ALL WEARSTRIP ASSEMBLIES WILL FIT J&S STYLE CURVES.**

**GUIDE RAILS - FOR 24" CENTERLINE RADIUS CURVES (5/8" X 2" ALUM/UHMW - SINGLE RAIL)**

NCI PART #	CURVE GUIDE RAIL DESCRIPTION	UNIT	
02B01501	4 1/2" INSIDE CURVE GUIDE RAIL	EACH	
02B01502	4 1/2" OUTSIDE CURVE GUIDE RAIL	EACH	
02B01503	DUAL 4 1/2" OUTSIDE CURVE GUIDE RAIL	EACH	
02B01504	TRIPLE 4 1/2" OUTSIDE CURVE GUIDE RAIL	EACH	
02B01505	QUAD 4 1/2" OUTSIDE CURVE GUIDE RAIL	EACH	
02B01591	7 1/2" INSIDE CURVE GUIDE RAIL	EACH	
02B01592	7 1/2" OUTSIDE CURVE GUIDE RAIL	EACH	
02B01593	DUAL 7 1/2" OUTSIDE CURVE GUIDE RAIL	EACH	

**FOR PRICING OF REPLACEMENT GUIDE RAILS NOT SHOWN, PLEASE CONSULT FACTORY.**

NORTHEAST CONVEYORS, INC.  
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## **WEARSTRIP INDIVIDUAL PIECE DIAGRAMS**

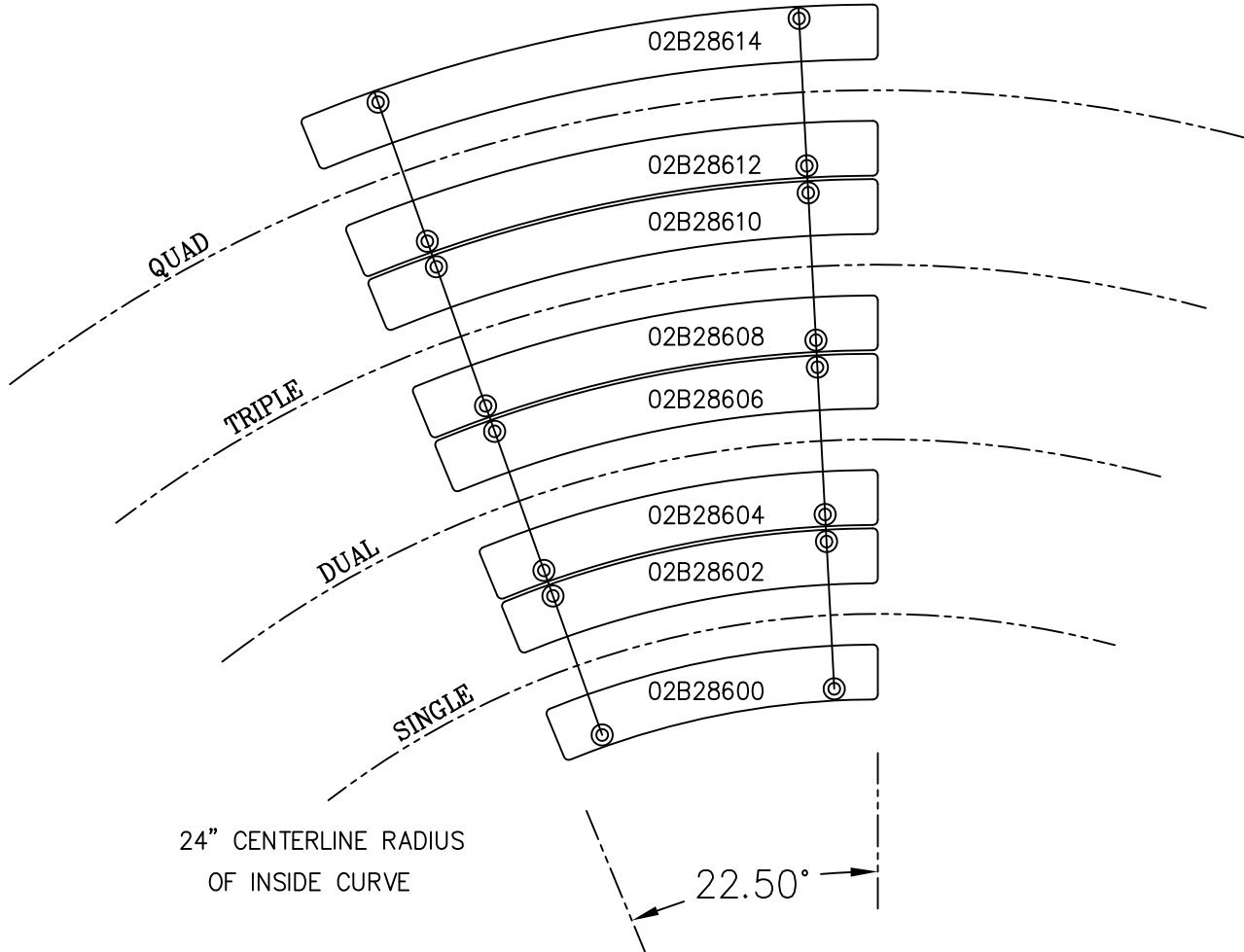
**AVAILABLE FOR**

**4-1/2" OR 7-1/2" CHAIN WIDTH**

**AND**

**880/881/882 TAB OR BEVEL CHAIN**

# QUAD 4 1/2 881 BEVEL CURVE WEARSTRIP ASSEMBLY CHART



PART NO.	DESCRIPTION	QTY. PER CURVE
02B28464	QUAD 4 1/2" RETURN UHMW	2
02B28462	TRIPLE 4 1/2" RETURN UHMW	2
02B28460	DUAL 4 1/2" RETURN UHMW	2
02B28458	4 1/2" RETURN UHMW	2
02B28614	OUTSIDE BEVEL - QUAD 4 1/2"	4
02B28612	INSIDE BEVEL - QUAD 4 1/2"	8
02B28610	OUTSIDE BEVEL - TRIPLE 4 1/2"	4
02B28608	INSIDE BEVEL - TRIPLE 4 1/2"	8
02B28606	OUTSIDE BEVEL - DUAL 4 1/2"	4
02B28604	INSIDE BEVEL - DUAL 4 1/2"	8
02B28602	OUTSIDE BEVEL - 4 1/2"	4
02B28600	INSIDE BEVEL - 4 1/2"	8

24" CENTERLINE RADIUS  
OF INSIDE CURVE

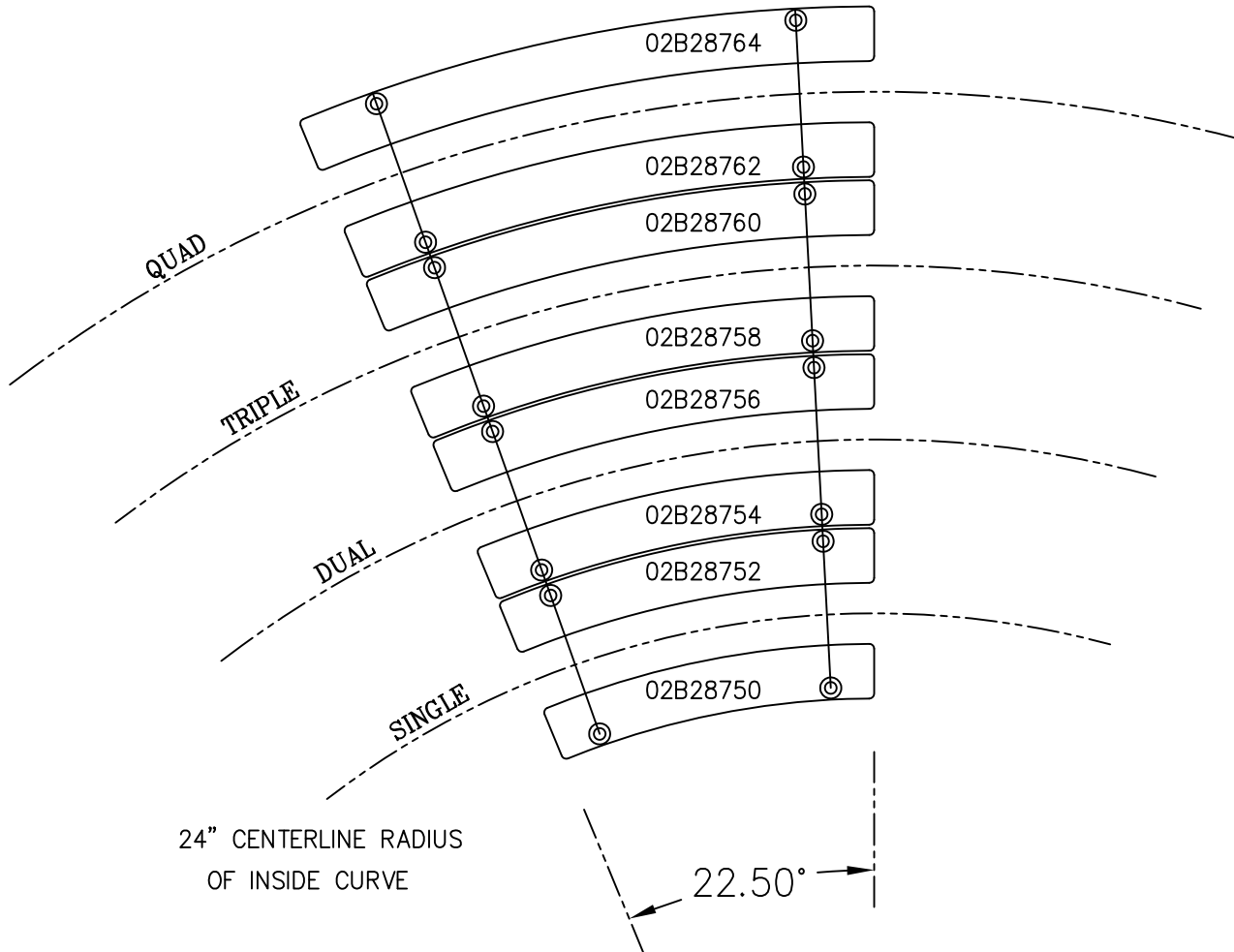
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# QUAD 4 1/2 880 OR 881 TAB CURVE WEARSTRIP ASSEMBLY CHART

PART NO.	DESCRIPTION	QTY. PER CURVE
02B28764	OUTSIDE CARRY & RETURN – QUAD 4 1/2"	8
02B28762	INSIDE CARRY & RETURN – QUAD 4 1/2"	8
02B28760	OUTSIDE CARRY & RETURN – TRIPLE 4 1/2"	8
02B28758	INSIDE CARRY & RETURN – TRIPLE 4 1/2"	8
02B28756	OUTSIDE CARRY & RETURN – DUAL 4 1/2"	8
02B28754	INSIDE CARRY & RETURN – DUAL 4 1/2"	8
02B28752	OUTSIDE CARRY & RETURN – 4 1/2"	8
02B28750	INSIDE CARRY & RETURN – 4 1/2"	8



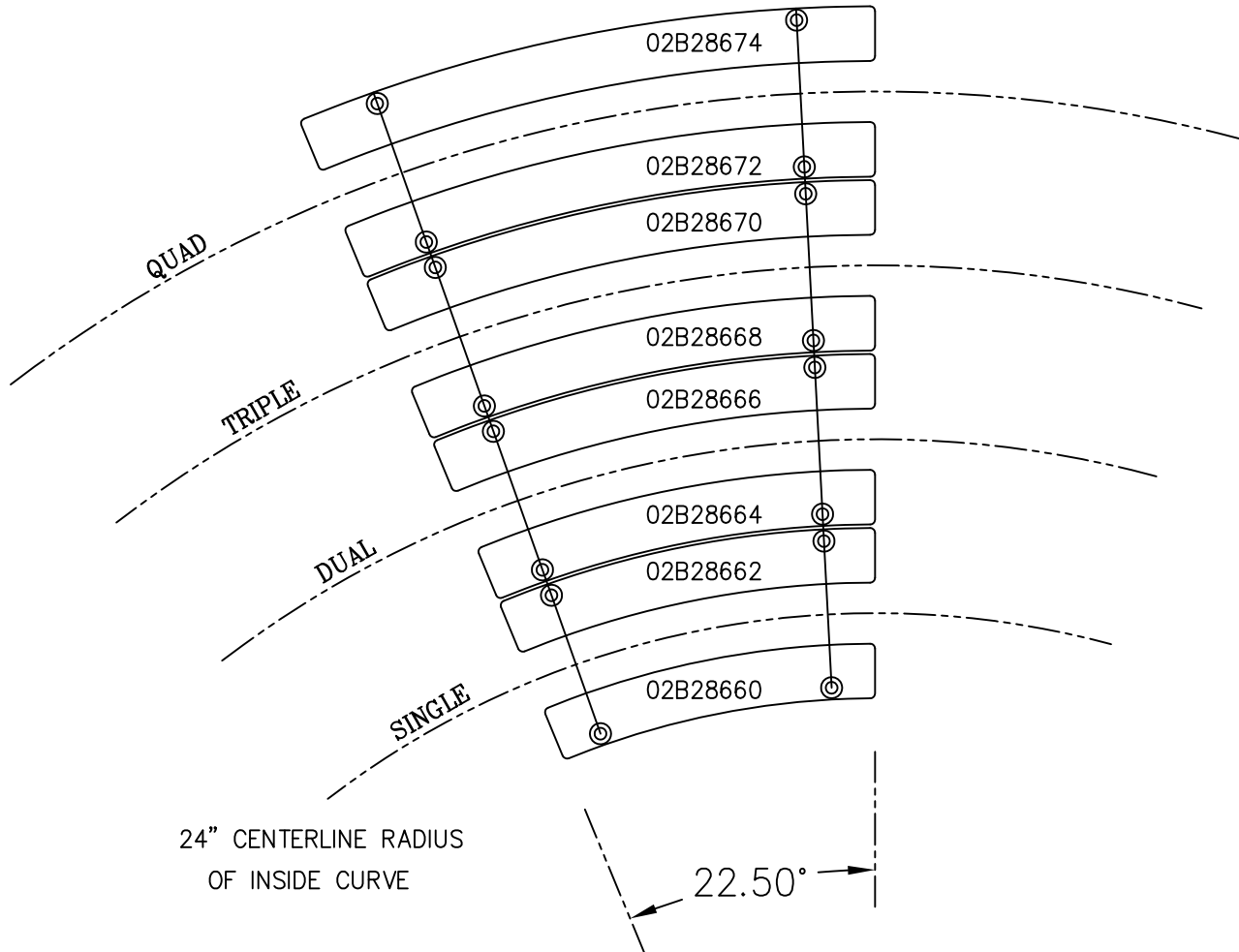
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## QUAD 4 1/2 882 BEVEL CURVE WEARSTRIP ASSEMBLY CHART



PART NO.	DESCRIPTION	QTY. PER CURVE
02B28464	QUAD 4 1/2" RETURN UHMW	2
02B28462	TRIPLE 4 1/2" RETURN UHMW	2
02B28460	DUAL 4 1/2" RETURN UHMW	2
02B28458	4 1/2" RETURN UHMW	2
02B28674	OUTSIDE BEVEL - QUAD 4 1/2"	4
02B28672	INSIDE BEVEL - QUAD 4 1/2"	8
02B28670	OUTSIDE BEVEL - TRIPLE 4 1/2"	4
02B28668	INSIDE BEVEL - TRIPLE 4 1/2"	8
02B28666	OUTSIDE BEVEL - DUAL 4 1/2"	4
02B28664	INSIDE BEVEL - DUAL 4 1/2"	8
02B28662	OUTSIDE BEVEL - 4 1/2"	4
02B28660	INSIDE BEVEL - 4 1/2"	8

24" CENTERLINE RADIUS  
OF INSIDE CURVE

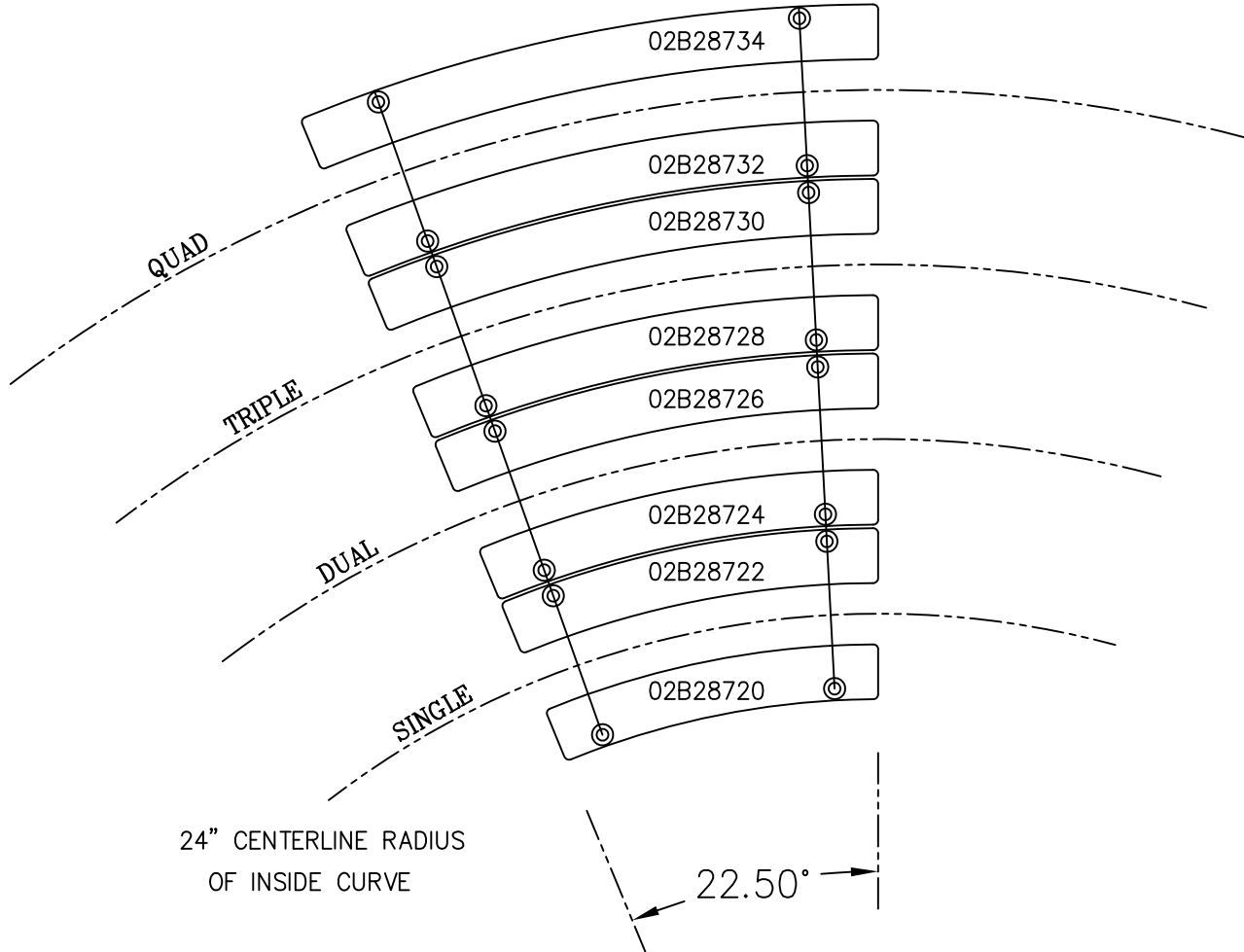
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# QUAD 4 1/2 882 TAB CURVE WEARSTRIP ASSEMBLY CHART

PART NO.	DESCRIPTION	QTY. PER CURVE
02B28734	OUTSIDE CARRY & RETURN - QUAD 4 1/2"	8
02B28732	INSIDE CARRY & RETURN - QUAD 4 1/2"	8
02B28730	OUTSIDE CARRY & RETURN - TRIPLE 4 1/2"	8
02B28728	INSIDE CARRY & RETURN - TRIPLE 4 1/2"	8
02B28726	OUTSIDE CARRY & RETURN - DUAL 4 1/2"	8
02B28724	INSIDE CARRY & RETURN - DUAL 4 1/2"	8
02B28722	OUTSIDE CARRY & RETURN - 4 1/2"	8
02B28720	INSIDE CARRY & RETURN - 4 1/2"	8



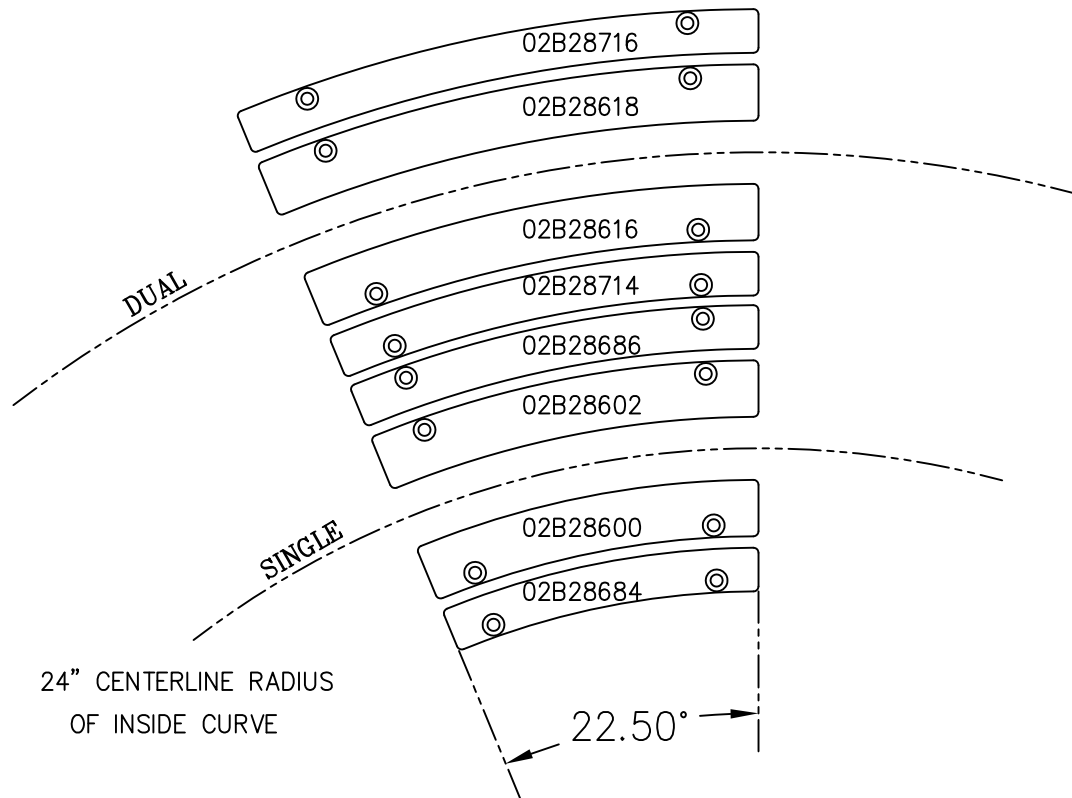
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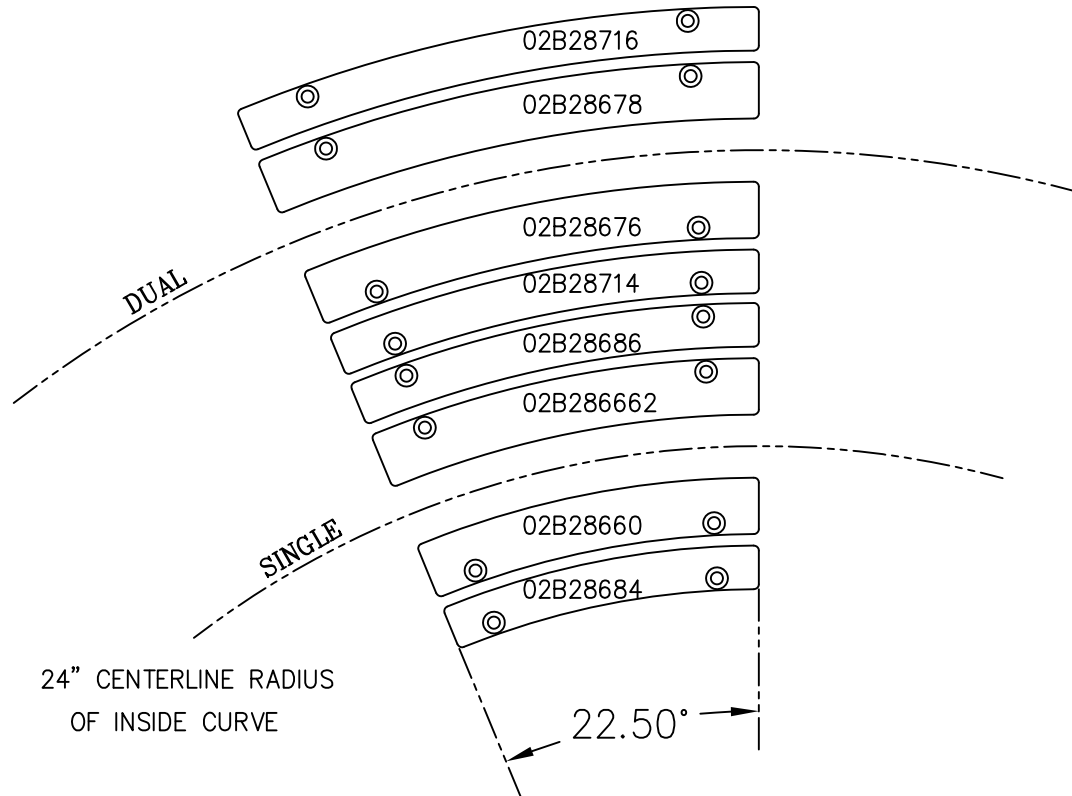
## DUAL 7 1/2 881 BEVEL CURVE WEARSTRIP ASSEMBLY CHART



PART NO.	DESCRIPTION	QTY. PER CURVE
02B28476	DUAL 7 1/2" RETURN UHMW	2
02B28474	7 1/2" RETURN UHMW	2
02B28716	OUTSIDE AUXILIARY-DUAL 7 1/2"	4
02B28618	OUTSIDE BEVEL - DUAL 7 1/2"	4
02B28616	INSIDE BEVEL - DUAL 7 1/2"	8
02B28714	INSIDE AUXILIARY-DUAL 7 1/2"	4
02B28686	OUTSIDE AUXILIARY - 7 1/2"	4
02B28602	OUTSIDE BEVEL - 7 1/2"	4
02B28600	INSIDE BEVEL - 7 1/2"	8
02B28684	INSIDE AUXILIARY - 7 1/2"	4



## DUAL 7 1/2 882 BEVEL CURVE WEARSTRIP ASSEMBLY CHART



PART NO.	DESCRIPTION	QTY. PER CURVE
02B28476	DUAL 7 1/2" RETURN UHMW	2
02B28474	7 1/2" RETURN UHMW	2
02B28716	OUTSIDE AUXILIARY-DUAL 7 1/2"	4
02B28678	OUTSIDE BEVEL - DUAL 7 1/2"	4
02B28676	INSIDE BEVEL - DUAL 7 1/2"	8
02B28714	INSIDE AUXILIARY-DUAL 7 1/2"	4
02B28686	OUTSIDE AUXILIARY - 7 1/2"	4
02B28662	OUTSIDE BEVEL - 7 1/2"	4
02B28660	INSIDE BEVEL - 7 1/2"	8
02B28684	INSIDE AUXILIARY - 7 1/2"	4

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# DUAL 7 1/2 882 TAB CURVE WEARSTRIP ASSEMBLY CHART

PART NO.	DESCRIPTION	QTY. PER CURVE
02B28716	OUTSIDE AUX. CARRY - DUAL 7 1/2"	4
02B28740	OUTSIDE CARRY & RETURN - DUAL 7 1/2"	8
02B28738	INSIDE CARRY & RETURN - DUAL 7 1/2"	8
02B28714	INSIDE AUX. CARRY - DUAL 7 1/2"	4
02B28686	OUTSIDE AUX. CARRY - 7 1/2"	4
02B28722	OUTSIDE CARRY & RETURN- 7 1/2"	8
02B28720	INSIDE CARRY & RETURN- 7 1/2"	8
02B28684	INSIDE AUX. CARRY - 7 1/2"	4

